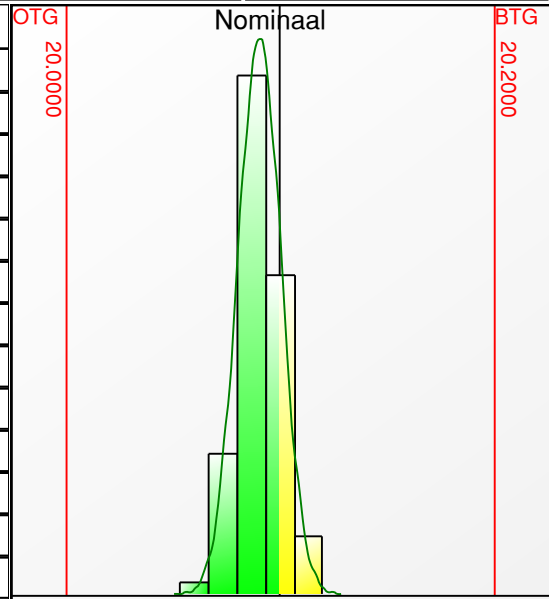


INNO-PLAST NV		Onderdeel:	Station: CAS-574	Reeks: 31/05/2022 14:59:37
		Lengte stuk	BTG: 20.2000 Nominaal: 20.1000 OTG: 20.0000	Max: 20.1170 Cpk: 3.9064 XDgem: 20.09020 NVT Min: 20.0650 NVT
Obs	Waarde	Tijdstip	OTG 20.0000 Nominaal BTG 20.2000	
1	20.0870	31/05/2022 14:59:39		
2	20.0840	31/05/2022 15:00:07		
3	20.0900	31/05/2022 15:00:38		
4	20.0870	31/05/2022 15:01:08		
5	20.0830	31/05/2022 15:01:38		
6	20.0950	31/05/2022 15:02:08		
7	20.0860	31/05/2022 15:02:39		
8	20.0790	31/05/2022 15:03:11		
9	20.0760	31/05/2022 15:03:44		
10	20.0880	31/05/2022 15:07:42		
11	20.0840	31/05/2022 15:08:12		
12	20.0900	31/05/2022 15:08:43		
13	20.0860	31/05/2022 15:09:13		
14	20.0810	31/05/2022 15:09:43	Obs aantal	89
15	20.0940	31/05/2022 15:10:13	OTG	20.0000
16	20.0870	31/05/2022 15:10:44	Nominaal	20.1000
17	20.0790	31/05/2022 15:11:16	BTG	20.2000
18	20.0750	31/05/2022 15:11:48	Max	20.1170
19	20.0670	31/05/2022 15:12:21	XDgem	20.09020
20	20.1130	31/05/2022 15:12:51	Min	20.0650
21	20.0980	31/05/2022 15:13:21	Range	0.0520
22	20.0990	31/05/2022 15:13:52	Kurtosis	0.4839
23	20.0940	31/05/2022 15:14:22	Skewness	0.2698
24	20.0970	31/05/2022 15:14:53	Gemiddelde-3σ	20.05997
25	20.1010	31/05/2022 15:15:24	Gemiddelde+3σ	20.12044
26	20.1000	31/05/2022 15:15:56	Cp	3.55785  1.33
27	20.1130	31/05/2022 15:16:28	Cpk	3.90644  1.33
28	20.0860	31/05/2022 15:17:00	Pp	3.30743  1.33
29	20.0950	31/05/2022 15:17:31	Ppk	3.63149  1.33
30	20.1040	31/05/2022 15:18:01		
31	20.0810	31/05/2022 15:18:31		
32	20.1030	31/05/2022 15:19:02		
33	20.0910	31/05/2022 15:19:32		
34	20.0960	31/05/2022 15:20:03		
35	20.0830	31/05/2022 15:20:35		

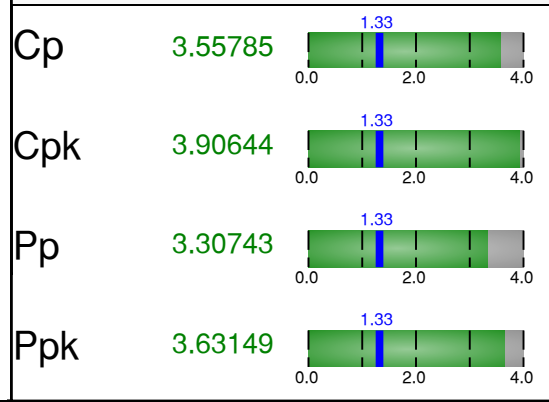
INNO-PLAST NV		Onderdeel:	Station: CAS-574	Reeks: 31/05/2022 14:59:37		
		Lengte stuk	BTG: 20.2000	Max: 20.1170 Cpk: 3.9064		
			Nominaal: 20.1000	XDgem: 20.09020 NVT		
			OTG: 20.0000	Min: 20.0650 NVT		
Obs	Waarde	Tijdstip	OTG 20.0000 Nominaal BTG 20.2000			
36	20.1010	31/05/2022 15:21:07				
37	20.0890	31/05/2022 15:21:39				
38	20.0910	31/05/2022 15:22:10				
39	20.0850	31/05/2022 15:22:40				
40	20.0960	31/05/2022 15:23:10				
41	20.0720	31/05/2022 15:23:41				
42	20.0970	31/05/2022 15:24:11				
43	20.0840	31/05/2022 15:24:42				
44	20.0800	31/05/2022 15:25:14				
45	20.0910	31/05/2022 15:25:46				
46	20.0890	31/05/2022 15:26:19				
47	20.1170	31/05/2022 15:26:49				
48	20.0850	31/05/2022 15:27:20				
49	20.0650	31/05/2022 15:27:51			Obs aantal	89
50	20.1100	31/05/2022 15:28:22			OTG	20.0000
51	20.0810	31/05/2022 15:28:52			Nominaal	20.1000
52	20.1010	31/05/2022 15:29:24			BTG	20.2000
53	20.1020	31/05/2022 15:29:55			Max	20.1170
54	20.1160	31/05/2022 15:30:27			XDgem	20.09020
55	20.0860	31/05/2022 15:31:00			Min	20.0650
56	20.0910	31/05/2022 15:31:31			Range	0.0520
57	20.0880	31/05/2022 15:32:01			Kurtosis	0.4839
58	20.0860	31/05/2022 15:32:32			Skewness	0.2698
59	20.0850	31/05/2022 15:33:02			Gemiddelde-3σ	20.05997
60	20.1020	31/05/2022 15:33:33			Gemiddelde+3σ	20.12044
61	20.0900	31/05/2022 15:34:05			Cp	3.55785  1.33
62	20.0950	31/05/2022 15:34:37			Cpk	3.90644  1.33
63	20.0920	31/05/2022 15:35:09			Pp	3.30743  1.33
64	20.0970	31/05/2022 15:35:41			Ppk	3.63149  1.33
65	20.0910	31/05/2022 15:36:12				
66	20.0970	31/05/2022 15:36:42				
67	20.1000	31/05/2022 15:37:13				
68	20.0820	31/05/2022 15:37:44				
69	20.0860	31/05/2022 15:38:15				
70	20.0880	31/05/2022 15:38:46				

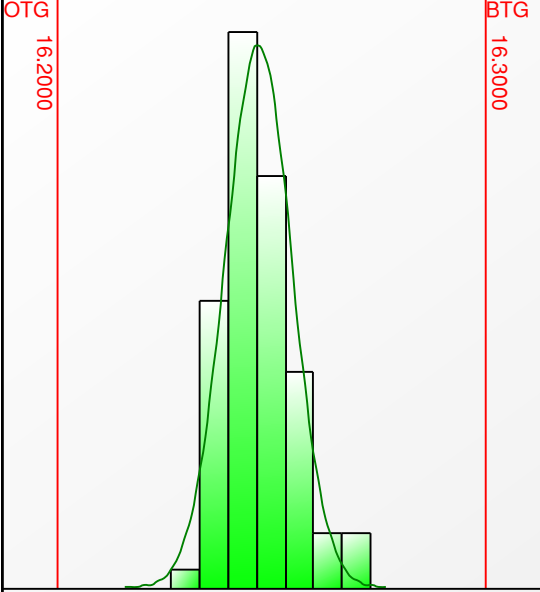
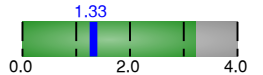
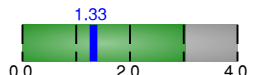
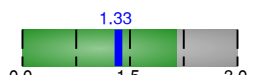
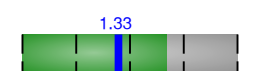
<b>INNO-PLAST NV</b>	Onderdeel:	Station: CAS-574	Reeks: 31/05/2022 14:59:37
	Lengte stuk	BTG: 20.2000 Nominaal: 20.1000 OTG: 20.0000	Max: 20.1170 Cpk: 3.9064 XDgem: 20.09020 NVT Min: 20.0650 NVT

Obs	Waarde	Tijdstip
71	20.0910	31/05/2022 15:39:18
72	20.0950	31/05/2022 15:39:50
73	20.0840	31/05/2022 15:40:23
74	20.0860	31/05/2022 15:40:53
75	20.0980	31/05/2022 15:41:24
76	20.0750	31/05/2022 15:41:55
77	20.0750	31/05/2022 15:42:26
78	20.1030	31/05/2022 15:42:57
79	20.0900	31/05/2022 15:43:28
80	20.0800	31/05/2022 15:44:01
81	20.0880	31/05/2022 15:44:32
82	20.0880	31/05/2022 15:45:05
83	20.0960	31/05/2022 15:45:36
84	20.0880	31/05/2022 15:46:07
85	20.0910	31/05/2022 15:46:38
86	20.0900	31/05/2022 15:47:09
87	20.0980	31/05/2022 15:47:41
88	20.0770	31/05/2022 15:48:12
89	20.0750	31/05/2022 15:48:45



Obs aantal	89
OTG	20.0000
Nominaal	20.1000
BTG	20.2000
Max	20.1170
XDgem	20.09020
Min	20.0650
Range	0.0520
Kurtosis	0.4839
Skewness	0.2698
Gemiddelde-3σ	20.05997
Gemiddelde+3σ	20.12044

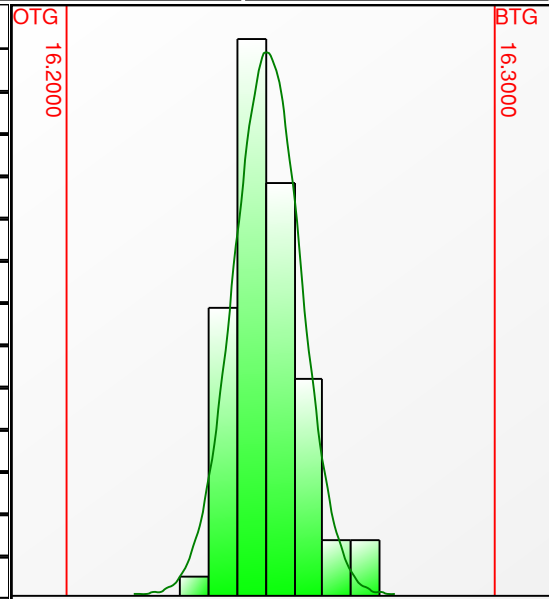


INNO-PLAST NV		Onderdeel:	Station: CAS-574	Reeks: 31/05/2022 14:59:37
		Breedte gleuf	BTG: 16.3000 Nominaal: 16.0000 OTG: 16.2000	Max: 16.2680 Cpk: 3.0278 XDgem: 16.24694 NVT Min: 16.2320 NVT
Obs	Waarde	Tijdstip		
1	16.2530	31/05/2022 14:59:40		
2	16.2450	31/05/2022 15:00:07		
3	16.2540	31/05/2022 15:00:38		
4	16.2420	31/05/2022 15:01:08		
5	16.2380	31/05/2022 15:01:38		
6	16.2480	31/05/2022 15:02:08		
7	16.2410	31/05/2022 15:02:39		
8	16.2460	31/05/2022 15:03:11		
9	16.2410	31/05/2022 15:03:44		
10	16.2540	31/05/2022 15:07:42		
11	16.2460	31/05/2022 15:08:13		
12	16.2540	31/05/2022 15:08:43		
13	16.2450	31/05/2022 15:09:13		
14	16.2390	31/05/2022 15:09:43		
15	16.2480	31/05/2022 15:10:13		
16	16.2420	31/05/2022 15:10:44		
17	16.2450	31/05/2022 15:11:16		
18	16.2410	31/05/2022 15:11:48		
19	16.2570	31/05/2022 15:12:21		
20	16.2620	31/05/2022 15:12:51		
21	16.2580	31/05/2022 15:13:21		
22	16.2660	31/05/2022 15:13:52		
23	16.2510	31/05/2022 15:14:23		
24	16.2520	31/05/2022 15:14:53		
25	16.2670	31/05/2022 15:15:24		
26	16.2640	31/05/2022 15:15:56		
27	16.2680	31/05/2022 15:16:28		
28	16.2540	31/05/2022 15:17:01		
29	16.2450	31/05/2022 15:17:31		
30	16.2480	31/05/2022 15:18:02		
31	16.2480	31/05/2022 15:18:32		
32	16.2470	31/05/2022 15:19:02		
33	16.2460	31/05/2022 15:19:32		
34	16.2470	31/05/2022 15:20:03		
35	16.2450	31/05/2022 15:20:35		
			Obs aantal	89
			OTG	16.2000
			Nominaal	16.0000
			BTG	16.3000
			Max	16.2680
			XDgem	16.24694
			Min	16.2320
			Range	0.0360
			Kurtosis	0.5077
			Skewness	0.7021
			Gemiddelde-3σ	16.22348
			Gemiddelde+3σ	16.27041
			Cp	3.22495 
			Cpk	3.02783 
			Pp	2.13103 
			Ppk	2.00077 

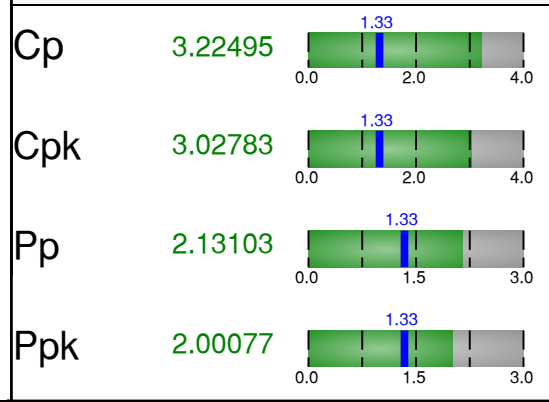
INNO-PLAST NV		Onderdeel: _____	Station: CAS-574	Reeks: 31/05/2022 14:59:37		
		Breedte gleuf	BTG: 16.3000 Nominaal: 16.0000 OTG: 16.2000	Max: 16.2680 Cpk: 3.0278 XDgem: 16.24694 NVT Min: 16.2320 NVT		
Obs	Waarde	Tijdstip				
36	16.2500	31/05/2022 15:21:07				
37	16.2430	31/05/2022 15:21:39				
38	16.2400	31/05/2022 15:22:10				
39	16.2450	31/05/2022 15:22:40				
40	16.2480	31/05/2022 15:23:11				
41	16.2360	31/05/2022 15:23:41				
42	16.2500	31/05/2022 15:24:12				
43	16.2420	31/05/2022 15:24:42				
44	16.2380	31/05/2022 15:25:14				
45	16.2490	31/05/2022 15:25:46				
46	16.2520	31/05/2022 15:26:19				
47	16.2540	31/05/2022 15:26:50				
48	16.2560	31/05/2022 15:27:20				
49	16.2560	31/05/2022 15:27:51				
50	16.2670	31/05/2022 15:28:22				
51	16.2530	31/05/2022 15:28:53				
52	16.2590	31/05/2022 15:29:24				
53	16.2540	31/05/2022 15:29:56				
54	16.2560	31/05/2022 15:30:28				
55	16.2450	31/05/2022 15:31:01				
56	16.2400	31/05/2022 15:31:31				
57	16.2480	31/05/2022 15:32:02				
58	16.2440	31/05/2022 15:32:32				
59	16.2450	31/05/2022 15:33:02				
60	16.2480	31/05/2022 15:33:33				
61	16.2440	31/05/2022 15:34:05				
62	16.2480	31/05/2022 15:34:37				
63	16.2470	31/05/2022 15:35:09				
64	16.2420	31/05/2022 15:35:42				
65	16.2400	31/05/2022 15:36:12				
66	16.2370	31/05/2022 15:36:43				
67	16.2430	31/05/2022 15:37:14				
68	16.2340	31/05/2022 15:37:44				
69	16.2350	31/05/2022 15:38:15				
70	16.2410	31/05/2022 15:38:46				
					Obs aantal	89
					OTG	16.2000
					Nominaal	16.0000
					BTG	16.3000
					Max	16.2680
					XDgem	16.24694
					Min	16.2320
					Range	0.0360
					Kurtosis	0.5077
					Skewness	0.7021
					Gemiddelde-3σ	16.22348
					Gemiddelde+3σ	16.27041
					Cp	3.22495
			Cpk	3.02783		
			Pp	2.13103		
			Ppk	2.00077		

<b>INNO-PLAST NV</b>	Onderdeel:	Station: CAS-574	Reeks: 31/05/2022 14:59:37
	Breedte gleuf	BTG: 16.3000 Nominaal: 16.0000 OTG: 16.2000	Max: 16.2680 Cpk: 3.0278 XDgem: 16.24694 NVT Min: 16.2320 NVT

Obs	Waarde	Tijdstip
71	16.2350	31/05/2022 15:39:18
72	16.2400	31/05/2022 15:39:51
73	16.2390	31/05/2022 15:40:23
74	16.2320	31/05/2022 15:40:53
75	16.2450	31/05/2022 15:41:24
76	16.2450	31/05/2022 15:41:55
77	16.2360	31/05/2022 15:42:26
78	16.2430	31/05/2022 15:42:57
79	16.2340	31/05/2022 15:43:29
80	16.2370	31/05/2022 15:44:01
81	16.2460	31/05/2022 15:44:33
82	16.2470	31/05/2022 15:45:05
83	16.2440	31/05/2022 15:45:36
84	16.2460	31/05/2022 15:46:07
85	16.2510	31/05/2022 15:46:38
86	16.2490	31/05/2022 15:47:09
87	16.2440	31/05/2022 15:47:41
88	16.2470	31/05/2022 15:48:13
89	16.2420	31/05/2022 15:48:45



Obs aantal	89
OTG	16.2000
Nominaal	16.0000
BTG	16.3000
Max	16.2680
XDgem	16.24694
Min	16.2320
Range	0.0360
Kurtosis	0.5077
Skewness	0.7021
Gemiddelde-3 $\sigma$	16.22348
Gemiddelde+3 $\sigma$	16.27041



INNO-PLAST NV		Onderdeel:	Station: CAS-574	Reeks: 31/05/2022 14:59:37	
		Hoogte flens	BTG: 2.1000 Nominaal: 2.0000 OTG: 1.9000	Max: 2.0300 XDgem: 2.00491 Min: 1.9930	Cpk: 7.3171 NVT NVT
Obs	Waarde	Tijdstip	OTG 1.9000 Nominaal BTG 2.1000		
1	2.0010	31/05/2022 14:59:40			
2	2.0030	31/05/2022 15:00:07			
3	2.0000	31/05/2022 15:00:38			
4	2.0110	31/05/2022 15:01:08			
5	2.0110	31/05/2022 15:01:38			
6	2.0060	31/05/2022 15:02:09			
7	2.0100	31/05/2022 15:02:39			
8	2.0000	31/05/2022 15:03:11			
9	2.0080	31/05/2022 15:03:44			
10	2.0010	31/05/2022 15:07:43			
11	2.0020	31/05/2022 15:08:13			
12	2.0000	31/05/2022 15:08:43			
13	2.0090	31/05/2022 15:09:13			
14	2.0080	31/05/2022 15:09:43	Obs aantal	89	
15	2.0050	31/05/2022 15:10:14	OTG	1.9000	
16	2.0100	31/05/2022 15:10:44	Nominaal	2.0000	
17	2.0000	31/05/2022 15:11:16	BTG	2.1000	
18	2.0080	31/05/2022 15:11:49	Max	2.0300	
19	2.0090	31/05/2022 15:12:21	XDgem	2.00491	
20	2.0090	31/05/2022 15:12:51	Min	1.9930	
21	2.0160	31/05/2022 15:13:22	Range	0.0370	
22	2.0030	31/05/2022 15:13:52	Kurtosis	3.2464	
23	2.0300	31/05/2022 15:14:23	Skewness	1.4743	
24	2.0130	31/05/2022 15:14:53	Gemiddelde-3σ	1.98610	
25	2.0060	31/05/2022 15:15:24	Gemiddelde+3σ	2.02372	
26	2.0050	31/05/2022 15:15:56			
27	2.0170	31/05/2022 15:16:29			
28	1.9930	31/05/2022 15:17:01			
29	2.0000	31/05/2022 15:17:31			
30	1.9990	31/05/2022 15:18:02	Cp	7.69488	
31	2.0010	31/05/2022 15:18:32	Cpk	7.31706	
32	2.0010	31/05/2022 15:19:02	Pp	5.31498	
33	2.0020	31/05/2022 15:19:32	Ppk	5.05401	
34	2.0000	31/05/2022 15:20:03			
35	2.0010	31/05/2022 15:20:35			

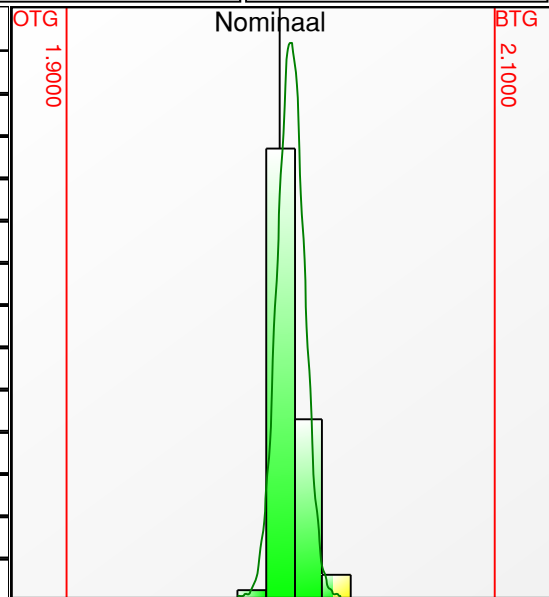


INNO-PLAST NV		Onderdeel:	Station: CAS-574	Reeks: 31/05/2022 14:59:37			
		Hoogte flens	BTG: 2.1000 Nominaal: 2.0000 OTG: 1.9000	Max: 2.0300 XDgem: 2.00491 Min: 1.9930	Cpk: 7.3171 NVT NVT		
Obs	Waarde	Tijdstip	OTG 1.9000 Nominaal BTG 2.1000				
36	1.9990	31/05/2022 15:21:07					
37	2.0080	31/05/2022 15:21:39					
38	2.0130	31/05/2022 15:22:10					
39	2.0040	31/05/2022 15:22:40					
40	2.0070	31/05/2022 15:23:11					
41	2.0060	31/05/2022 15:23:41					
42	2.0050	31/05/2022 15:24:12					
43	2.0050	31/05/2022 15:24:42					
44	2.0070	31/05/2022 15:25:14					
45	2.0040	31/05/2022 15:25:47					
46	2.0200	31/05/2022 15:26:19					
47	2.0110	31/05/2022 15:26:50					
48	1.9960	31/05/2022 15:27:20					
49	2.0160	31/05/2022 15:27:51				Obs aantal	89
50	2.0190	31/05/2022 15:28:22				OTG	1.9000
51	2.0260	31/05/2022 15:28:53				Nominaal	2.0000
52	1.9980	31/05/2022 15:29:24				BTG	2.1000
53	2.0030	31/05/2022 15:29:56				Max	2.0300
54	2.0070	31/05/2022 15:30:28				XDgem	2.00491
55	1.9990	31/05/2022 15:31:01				Min	1.9930
56	1.9990	31/05/2022 15:31:31	Range	0.0370			
57	2.0010	31/05/2022 15:32:02	Kurtosis	3.2464			
58	2.0010	31/05/2022 15:32:32	Skewness	1.4743			
59	1.9980	31/05/2022 15:33:02	Gemiddelde-3σ	1.98610			
60	2.0010	31/05/2022 15:33:33	Gemiddelde+3σ	2.02372			
61	2.0010	31/05/2022 15:34:05					
62	2.0020	31/05/2022 15:34:37					
63	2.0000	31/05/2022 15:35:10					
64	2.0030	31/05/2022 15:35:42					
65	2.0030	31/05/2022 15:36:13					
66	2.0030	31/05/2022 15:36:43					
67	2.0030	31/05/2022 15:37:14					
68	2.0030	31/05/2022 15:37:44					
69	2.0030	31/05/2022 15:38:15					
70	2.0010	31/05/2022 15:38:46					



<b>INNO-PLAST NV</b>	Onderdeel:	Station: CAS-574	Reeks: 31/05/2022 14:59:37	
	Hoogte flens	BTG: 2.1000 Nominaal: 2.0000 OTG: 1.9000	Max: 2.0300 XDgem: 2.00491 Min: 1.9930	Cpk: 7.3171 NVT NVT

Obs	Waarde	Tijdstip
71	2.0050	31/05/2022 15:39:19
72	2.0030	31/05/2022 15:39:51
73	2.0080	31/05/2022 15:40:23
74	2.0090	31/05/2022 15:40:54
75	2.0050	31/05/2022 15:41:24
76	2.0060	31/05/2022 15:41:55
77	2.0060	31/05/2022 15:42:26
78	2.0060	31/05/2022 15:42:57
79	2.0100	31/05/2022 15:43:29
80	2.0050	31/05/2022 15:44:01
81	2.0060	31/05/2022 15:44:33
82	1.9980	31/05/2022 15:45:06
83	2.0030	31/05/2022 15:45:36
84	2.0000	31/05/2022 15:46:07
85	1.9990	31/05/2022 15:46:38
86	1.9980	31/05/2022 15:47:09
87	1.9990	31/05/2022 15:47:41
88	1.9970	31/05/2022 15:48:13
89	2.0010	31/05/2022 15:48:45



Obs aantal	89
OTG	1.9000
Nominaal	2.0000
BTG	2.1000
Max	2.0300
XDgem	2.00491
Min	1.9930
Range	0.0370
Kurtosis	3.2464
Skewness	1.4743
Gemiddelde-3σ	1.98610
Gemiddelde+3σ	2.02372

